

Requirements for the lamination of textile materials

Width of products of the textile materials to be laminated	Max. 1600 mm
Sleeve core	Stable sleeve core, diameter 76 mm
Winding hardness of the textile materials	Tightly wound material on reels
Separation points	<ul style="list-style-type: none"> - Sewn or - bonded with heat-resistant adhesive tape
Textile materials	<ul style="list-style-type: none"> - Open material or wound on core - Do not fasten to sleeve with metal - Glue to the sleeve across the full width of the material - In tubular form are not laminated
Labelling	<p>Textile materials must have clear marking indicating the side to be laminated.</p> <ul style="list-style-type: none"> - e.g. lamination side - Inside/outside
Weight and diameter of the textile materials per reel,	<ul style="list-style-type: none"> - Max. weight 500 kg per reel - If < 1000 mm max. 300 kg - Max. diameter 80 cm per reel
Rolled in edges	To be avoided
Straight edge winding	Required
Packaging for dispatch	PE foil
Pallet	Pallet must correspond to the dimensions of the product
Adhesives	The compatibility of adhesives and materials to be coated or laminated is the responsibility of the customer and must be approved by the customer.